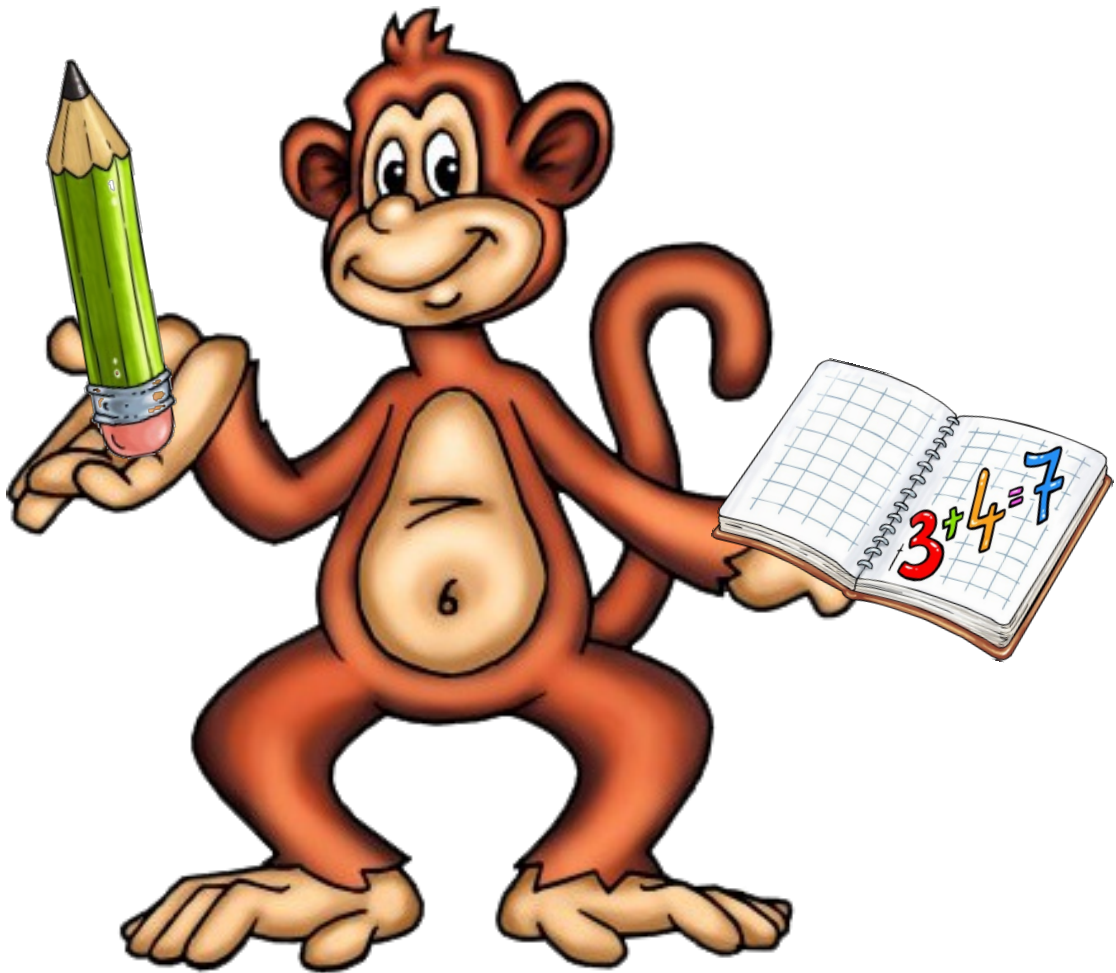


Plus rechnen bis 100



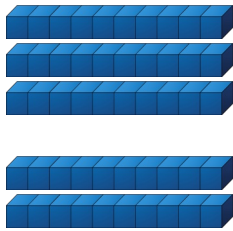
Dieses Heft gehört

Zahlenraum bis 100

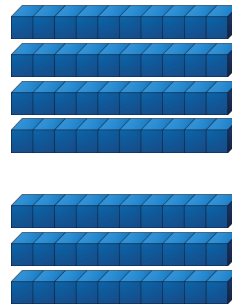
Addiere Z + Z



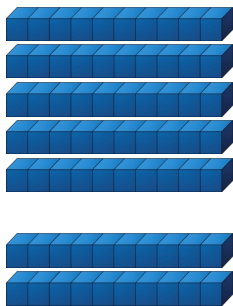
1



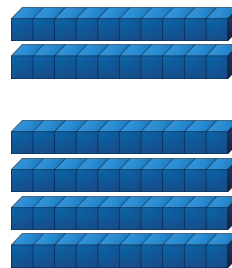
$$30 + 20 = \underline{\quad}$$



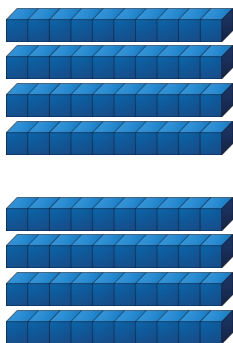
$$40 + 30 = \underline{\quad}$$



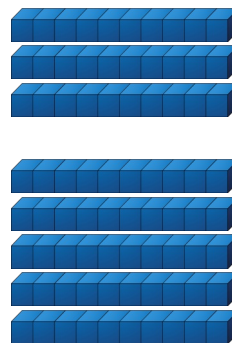
$$50 + \underline{\quad} = \underline{\quad}$$



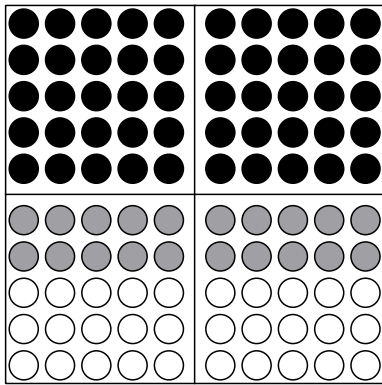
$$20 + \underline{\quad} = \underline{\quad}$$



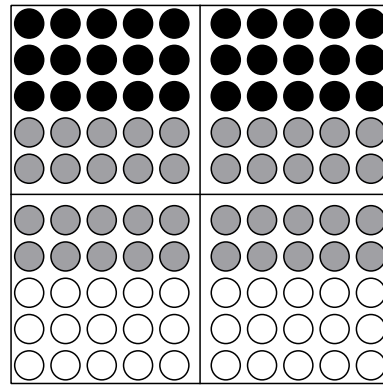
$$\underline{\quad} + \underline{\quad} = \underline{\quad}$$



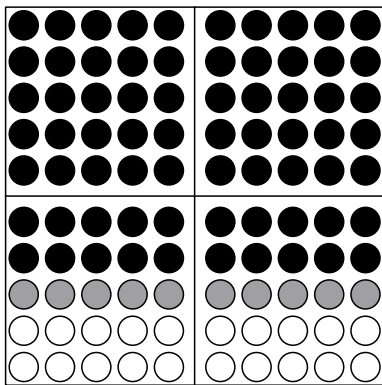
$$\underline{\quad} + \underline{\quad} = \underline{\quad}$$



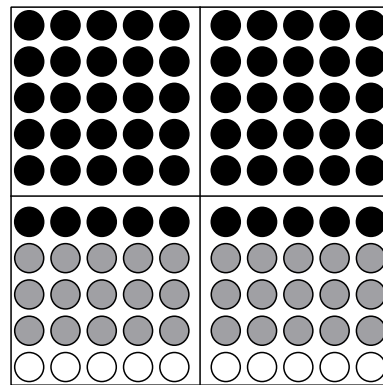
$$50 + 20 = \underline{\quad}$$



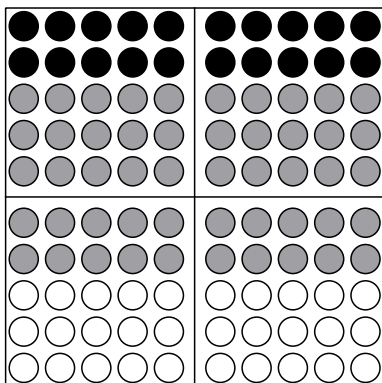
$$30 + 40 = \underline{\quad}$$



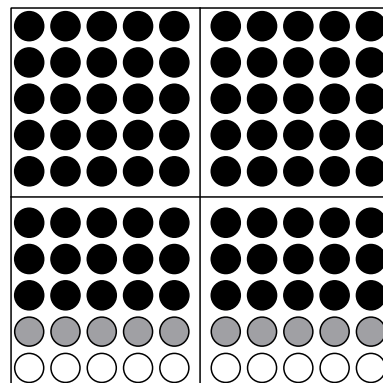
$$70 + \underline{\quad} = \underline{\quad}$$



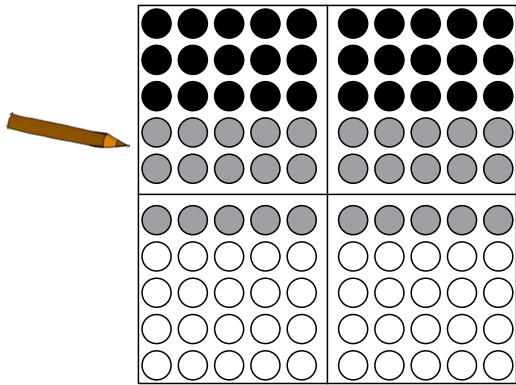
$$60 + \underline{\quad} = \underline{\quad}$$



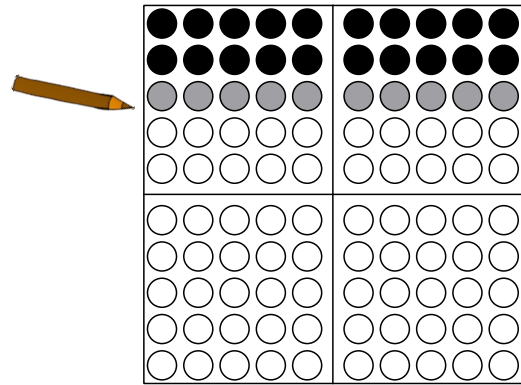
$$\underline{\quad} + \underline{\quad} = \underline{\quad}$$



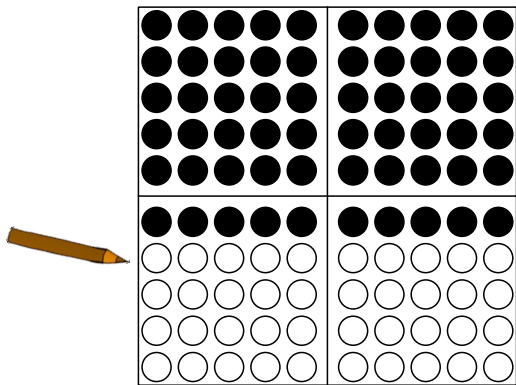
$$\underline{\quad} + \underline{\quad} = \underline{\quad}$$



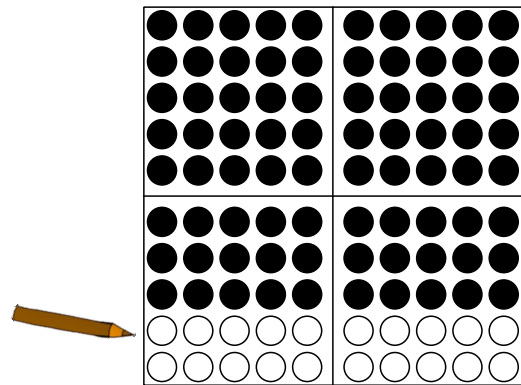
$$30 + 30 = \underline{\quad}$$



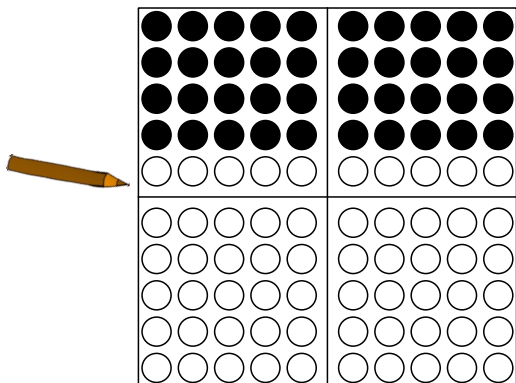
$$20 + 40 = \underline{\quad}$$



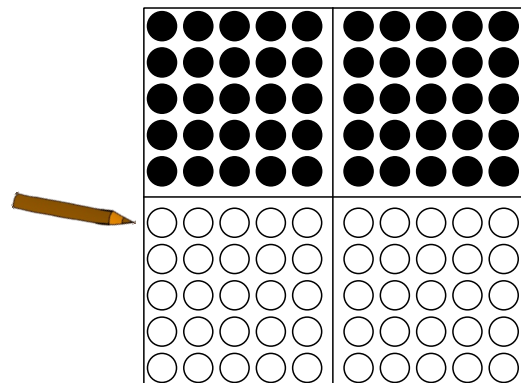
$$60 + 20 = \underline{\quad}$$



$$80 + 10 = \underline{\quad}$$



$$40 + 30 = \underline{\quad}$$



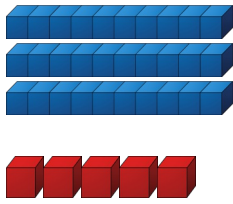
$$50 + 40 = \underline{\quad}$$

Zahlenraum bis 100

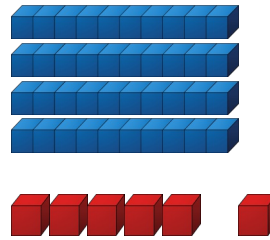
Addiere Z + E



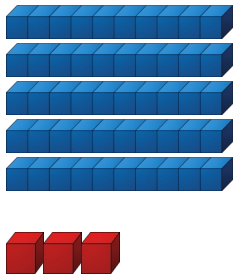
4



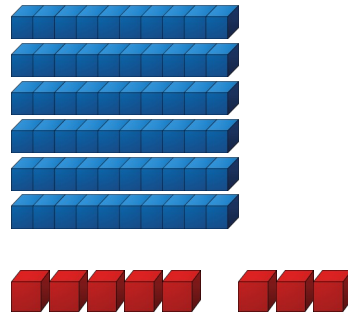
$$30 + 5 = \underline{\quad}$$



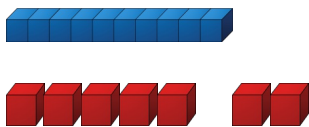
$$40 + 6 = \underline{\quad}$$



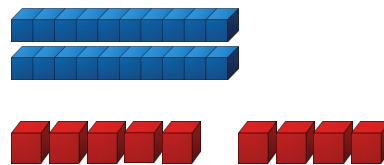
$$50 + 3 = \underline{\quad}$$



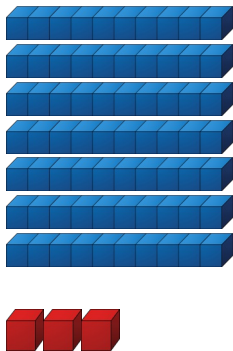
$$60 + 8 = \underline{\quad}$$



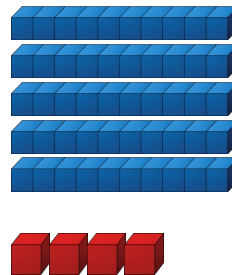
$$10 + \underline{\quad} = \underline{\quad}$$



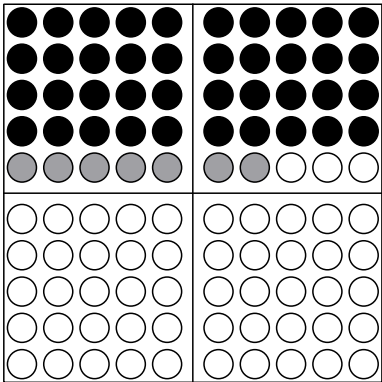
$$20 + \underline{\quad} = \underline{\quad}$$



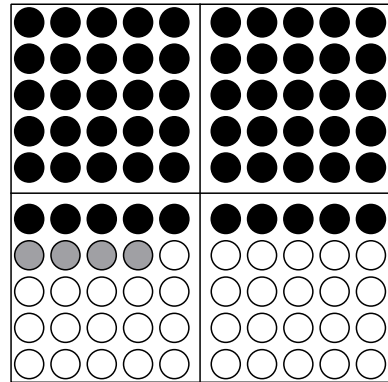
$$\underline{\quad} + \underline{\quad} = \underline{\quad}$$



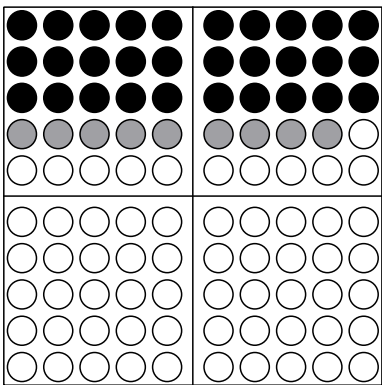
$$\underline{\quad} + \underline{\quad} = \underline{\quad}$$



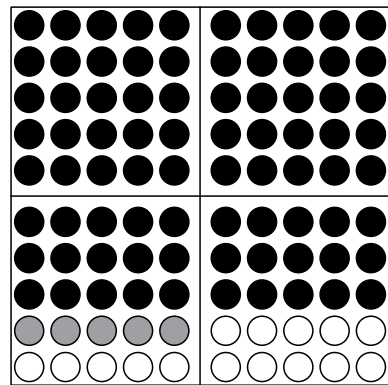
$$40 + 7 = \underline{\quad}$$



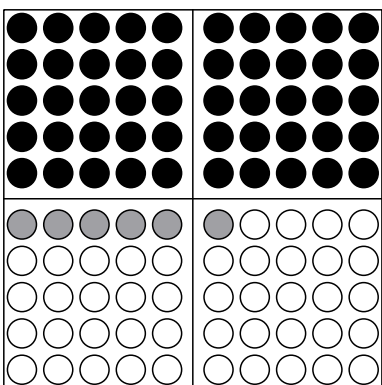
$$60 + 4 = \underline{\quad}$$



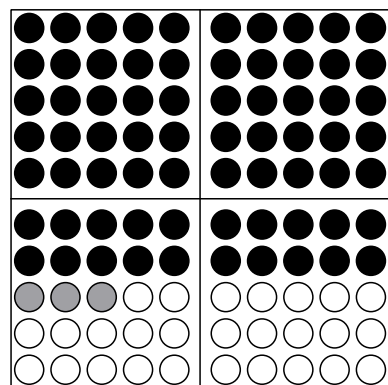
$$30 + \underline{\quad} = \underline{\quad}$$



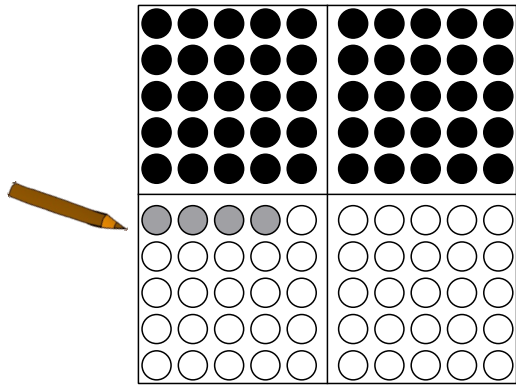
$$80 + \underline{\quad} = \underline{\quad}$$



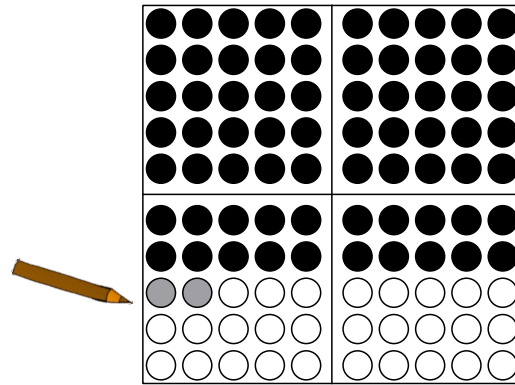
$$\underline{\quad} + \underline{\quad} = \underline{\quad}$$



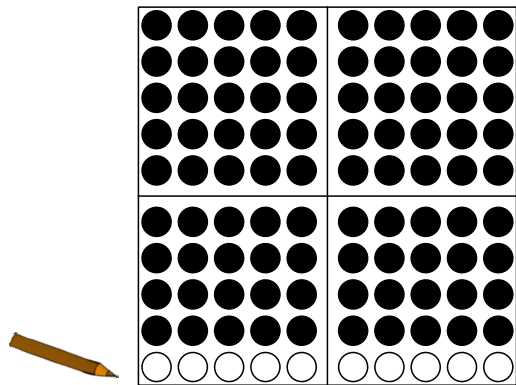
$$\underline{\quad} + \underline{\quad} = \underline{\quad}$$



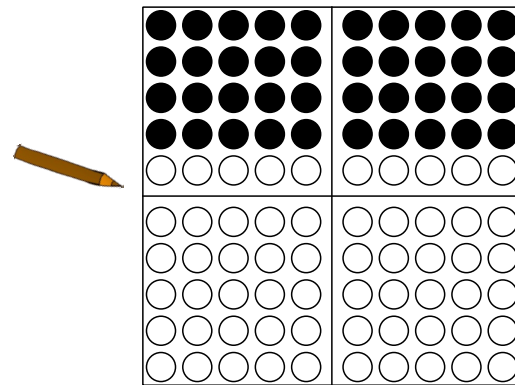
$$50 + 4 = 54$$



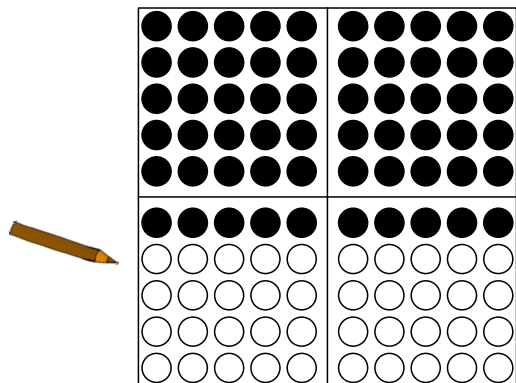
$$70 + 6 = \underline{\hspace{2cm}}$$



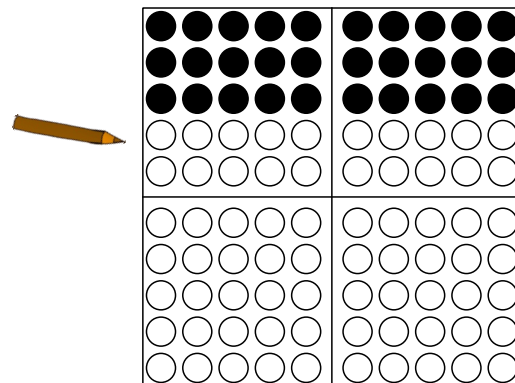
$$90 + 7 = \underline{\hspace{2cm}}$$



$$40 + 2 = \underline{\hspace{2cm}}$$



$$60 + 5 = \underline{\hspace{2cm}}$$



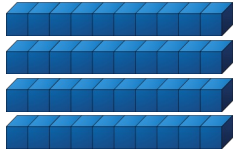
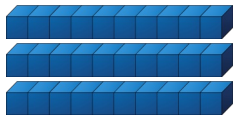
$$30 + 8 = \underline{\hspace{2cm}}$$

Zahlenraum bis 100

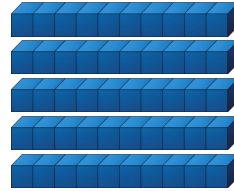
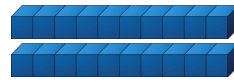
Addiere Z + ZE



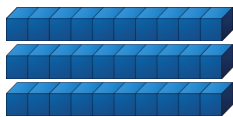
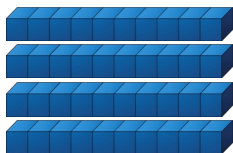
7



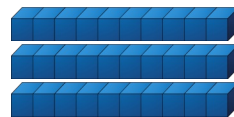
$$30 + 44 = \underline{\quad}$$



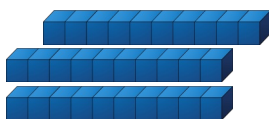
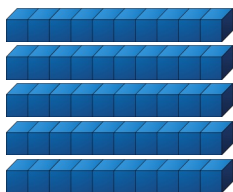
$$20 + 56 = \underline{\quad}$$



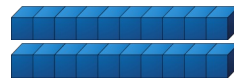
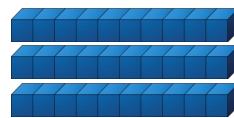
$$40 + \underline{\quad} = \underline{\quad}$$



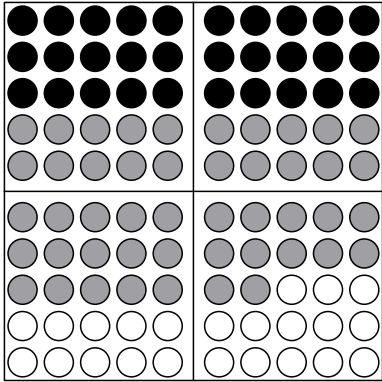
$$30 + \underline{\quad} = \underline{\quad}$$



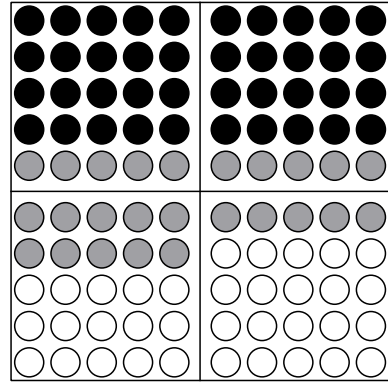
$$\underline{\quad} + \underline{\quad} = \underline{\quad}$$



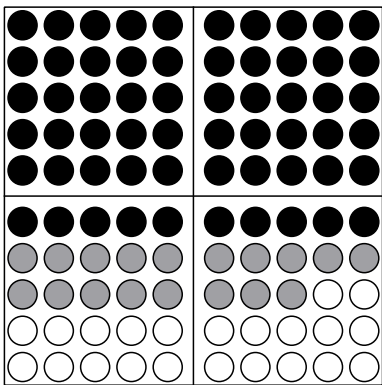
$$\underline{\quad} + \underline{\quad} = \underline{\quad}$$



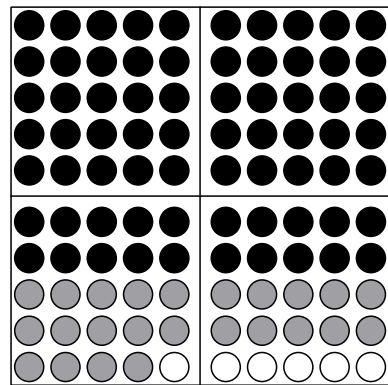
$$30 + 47 = \underline{\quad}$$



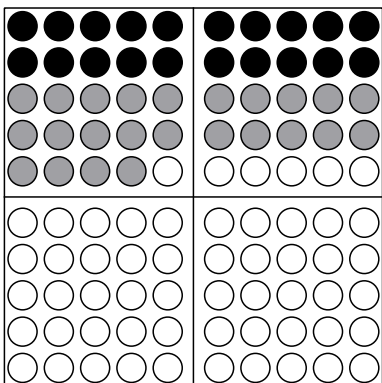
$$40 + 25 = \underline{\quad}$$



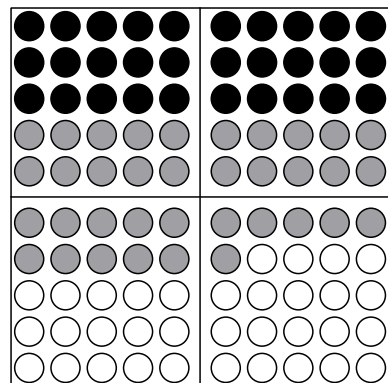
$$60 + \underline{\quad} = \underline{\quad}$$



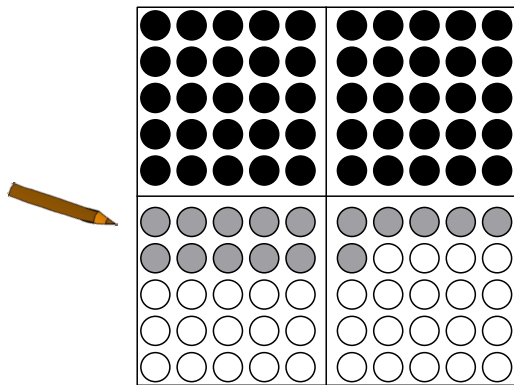
$$70 + \underline{\quad} = \underline{\quad}$$



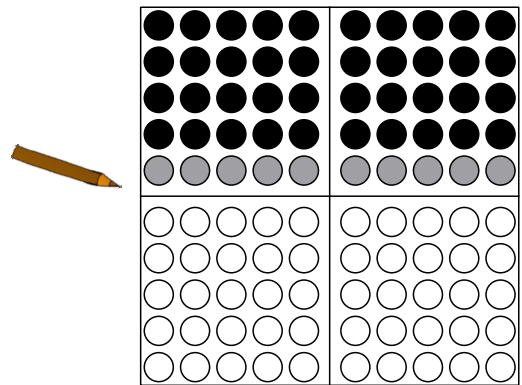
$$\underline{\quad} + \underline{\quad} = \underline{\quad}$$



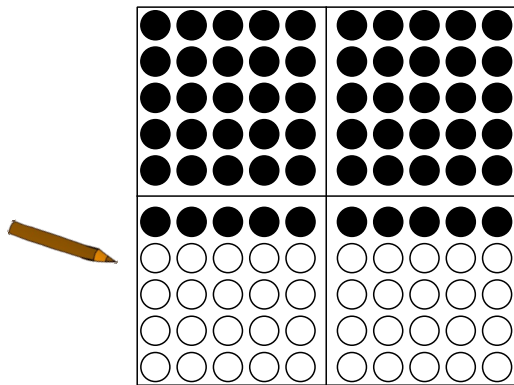
$$\underline{\quad} + \underline{\quad} = \underline{\quad}$$



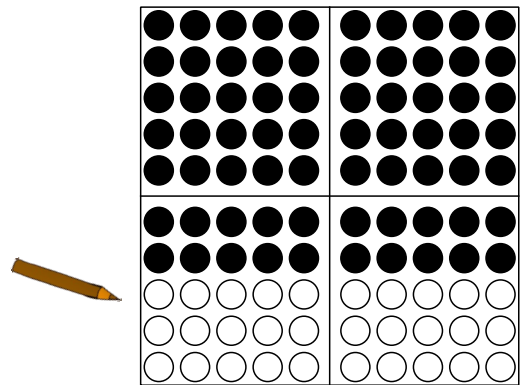
$$50 + 16 = \underline{\quad\quad}$$



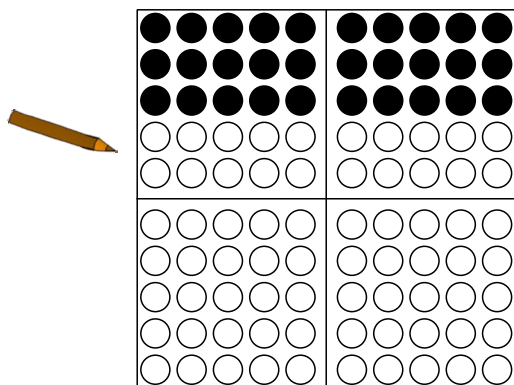
$$40 + 23 = \underline{\quad\quad}$$



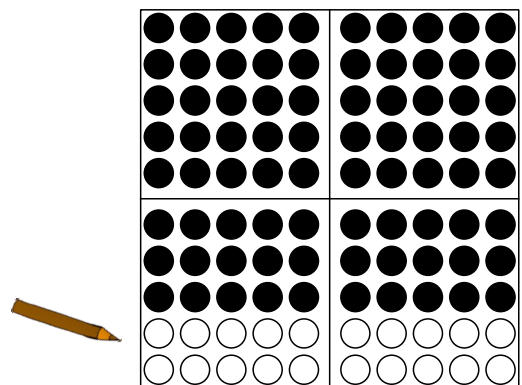
$$60 + 34 = \underline{\quad\quad}$$



$$70 + 22 = \underline{\quad\quad}$$



$$30 + 55 = \underline{\quad\quad}$$



$$80 + 13 = \underline{\quad\quad}$$